GENERAL CLEANING

ADHESIVE CLEAN UP

SCRATCH/CHIP TOUCH UP

MINOR SCUFF/SCRATCH REMOVAL

This document will provide cleaning and maintenance guidelines for Móz Metals with a Polycoat, DuraFilm, or Tuffocat finish unless otherwise noted. See also our <u>Powder Coat Finish Cleaning Guidelines</u>.

### **GENERAL CLEANING**

For <u>general cleaning</u>, use a damp, lint free soft cloth or sponge with mild, non-abrasive soap and water.

For <u>heavy cleaning and removal of grease</u>, use oil based mineral spirits or naphtha. Low concentration ammonia based cleaning agents such as household glass cleaners may also be used. For disinfection you may also use a disinfectant spray such as Lysol® or Mixture of 60% alcohol 40% water solution.

DO NOT treat with rubbing compounds or lacquer thinner as this may dissolve or etch the coating.

NEVER use abrasives, abrasive cleaners or a pressure washer as it will abrade the surface coating.

#### ADHESIVE CLEAN UP

For adhesive clean up, use oil based mineral spirits or naphtha. Lacquer thinner may be used only on our Tuffcoat finish as well as on Stainless Steel. NEVER use Lacquer thinner on any Polycoat or Exterior finishes as it will destroy the coating.

## SCRATCH/CHIP TOUCH UP

Moz offers touch up paint pens for our Classic Collection colors with Polycoat gloss, matte, or flat finishes. The pens are meant to re-apply color to blemishes on Moz Metal where bare metal is showing and/or for sealing bare metal surfaces of cut edges. Due to the "transparency" of the color system, touch-up color may require several coats to reach the intended match. Use of Touch Up Pens will improve the appearance of blemishes, but will NOT completely repair them.

## Instructions:

- WARNING: Apply in a well ventilated area. Keep away from children.
- Shake well before use.
- Gently depress pen tip on clean rag to initiate paint flow (beware paint may bleed out slightly.)
- <u>Surface preparation</u>: make sure the affected area is clean & dust free / remove any loose or lifted paint.
- Carefully apply Touch Up Pen to exposed metal of chipped / scratched areas, allowing a 5 minute dry time in between applications to "build up" to the appropriate color depth ( darkness / color density ).

- Take care in applying only to the bare metal and avoid overlapping onto the existing painted surfaces as doing so will result in a darkening effect. Promptly wipe any excess build-up of the color to avoid dark spots by dabbing with a clean cloth.
- For Matte finish: apply as directed / after a 24 hour cure, lightly rub touched up area with 2000 grit sandpaper to take down sheen to match surrounding surface.
- <u>For edge sealing</u>: after saw cutting / shearing / routing, lightly ease the newly cut edge by running 220 Grit ( with sanding block ) along the finished edge at a 45 degree angle / then apply touch up paint along the entire edge to provide a continuous seal.
- Allow 24 hours for full cure.
- Close cap tightly after use to prevent drying and leakage.

Please feel free to contact us if you have any further questions.

### MINOR SCUFF/SCRATCH REMOVAL

Minor scuffs on our Polycoat Gloss finish which have not removed the color coating can be polished out with a #6 to #9 type finishing polish or wax. This process will <u>not</u> work on Polycoat Matte or Flat finishes as it is difficult to match the sheen of these finishes with the buffing process.

## Step 1

Lightly sand the affected area with a 2000 grit sandpaper (3M 2000 grit 401Q Imperial WetOrDry Paper) For best results, dab the sandpaper in a little bit of water.

# Step 2

Use <u>3M Rubbing Compound (#06085)</u> with a <u>3M foam pad (# 05725)</u> combined with a 6" buffing grinder and buff until the sheen level is satisfactory.



3M Rubbing Compound

3M foam pad

6" buffing grinder

The above items can be found at your local hardware store or amazon.com using the links above.

For questions or additional assistance please call 510.632.0853 or email us info@mozdesigns.com